



2015 IECQ HSPM TRAINING WORKSHOP – Taiwan Region

Hazardous Substances Process Management

- 14th to 16th April 2015 - Taipei, Taiwan

IEC Quality Assessment System For Electronic Components (IECQ)



2015 IECQ Regional Training Workshops



IECQ Hazardous Substance Process Management Training Workshop

IECQ 3-Day HSPM Training Workshop dates and location:

Region/Location: Taipei Taiwan

Dates: Tuesday 14th to Thursday 16th April 2015

Time: 8:45AM until 5:00PM (Registrations from 8:15AM for a 9:00AM [Day1], 8:45AM [Days 2&3] start)

Hosted By: Chinese Taipei Electronic Components Certification Board (CTECCB)

Address: 8F, No. 20, Nan-Hai Road,
Taipei, 10074,
Taiwan

IECQ Tutors: Mr. Hai-yen WANG
Mr. Steven ALLAN

IECQ HSPM Training Workshop Offerings and Fees:

Implementers (Days 1 & 2)

The IECQ HSPM Awareness and Implementation modules are designed to provide management and their staff with

- An understanding of the IECQ QC 080000 HSPM Technical Specification requirements and the IECQ HSPM Scheme,
- The knowledge required to effectively implement an EEC&P HSF System.

A small contribution fee of NTD 11,000 applies for each participant to the workshop. This fee covers participant's attendance at the Day 1 & Day 2 of the workshop and an IECQ Certificate of attendance. Day 1 must be attended before attending Day 2.

Those participants that successfully undertake and pass the Day 2 formal examination designed to demonstrate technical competence will be awarded an IECQ Training Implementation Certificate registered on the IECQ Online Training Certificate System.

Assessors [Internal & External] (Days 1, 2 & 3)

The IECQ HSPM Awareness, Implementation and Assessors modules are designed to provide Internal and External Assessors with

- An understanding of the IECQ QC 080000 HSPM Technical Specification requirements and the IECQ HSPM Scheme,
- The knowledge required to effectively implement an EEC&P HSF System,
- The knowledge to effectively conduct 1st, 2nd and 3rd party assessments to the EEC&P HSF Technical Specification.

A small contribution fee of NTD 13,000 applies for each participant to the workshop. This fee covers participant's attendance at the Days 1st, 2nd & 3rd of the workshop and an IECQ Certificate of attendance. Days 1 & 2 must be attended before attending Day 3.



IECQ Hazardous Substance Process Management Training Workshop

Those participants that successfully undertake and pass the Day 2 & Day 3 formal examinations designed to demonstrate technical competence be awarded an IECQ Training Internal Assessor Certificate registered on the IECQ Online Training Certificate System.

Lead Assessors [Pre-qualification]

Participants that successfully undertake and pass the Day 2 & Day 3 formal examinations and fulfil the IECQ OD 010 Criteria for Pre-qualification & Lead Assessors will be awarded an IECQ Training Lead Assessor Certificate registered on the IECQ Online Training Certificate System.

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IECQ HSPM Training Workshop Registration:

Please forward registrations to info@iecq.org ; steve.allan@iec-conformity.org ; cteccb@ms18.hinet.net or Tel: 886-2-23911627 Fax: 886-2-23419447 Mrs. Eliz. Lee or Mr. Paul Yang;

The maximum number of attendees is **20 people**. We adopt the first booking first serving.

Company Name:			
Contact Address:			
Contact Person:			Phone:
Participant	Work Department	Job Title	E-Mail

Please pay the fee as follows:

- **Please pay the fee to CTECCB direct; CTECCB will issue the invoice to the attendee**

The fee must be **paid before April 10, 2015**. CTECCB will be responsible for the wire transfer to IECQ



IECQ Hazardous Substance Process Management Training Workshop

The IECQ Hazardous Substance Process Management (IECQ HSPM) Training Workshops will be run over 3-days:

- **Day 1 Awareness module** – designed to provide management with an understanding of the QC 080000 HSPM Technical Specification requirements.
- **Day 2 Implementation module** – designed to provide managers and their staff with the knowledge required to effectively implement an EEC&P HSF System.
- **Day 3 Lead Assessor module** – designed to provide Internal and Lead Assessors to effectively conduct 1st, 2nd and 3rd party assessments to the EEC&P HSF Technical Specification.

Awareness Module material includes the following:

Module 1: Understanding the QC 080000 HSPM Technical Specification

- Historic development of the electrical and electronic components industry and the need for the HSF Technical Specification
- QC 080000 HSPM Specification benefits to suppliers and customers
- Overview of QC 080000 IECQ HSPM Technical Specification and Requirements
- Sample QC 080000 IECQ HSPM Technical Specification and Requirements processes
- ISO 9001 and its relationship to QC 080000 IECQ HSPM Technical Specification and Requirements
- RoHS and its relationship to QC 080000 IECQ HSPM Technical Specification and Requirements
- Battery Directive and its relationship to QC 080000 IECQ HSPM Technical Specification and Requirements
- Packaging Directive and its relationship to QC 080000 IECQ HSPM Technical Specification and Requirements
- End of Life Vehicle Directive and its relationship to QC 080000 IECQ HSPM Technical Specification and Requirements
- Japan RoHS Regulations and its relationship to QC 080000 IECQ HSPM Technical Specification and Requirements
- Korea Regulations and its relationship to QC 080000 IECQ HSPM Technical Specification and Requirements
- China Regulation and its relationship to QC 080000 IECQ HSPM Technical Specification and Requirements
- USA California Regulations and its relationship to QC 080000 IECQ HSPM Technical Specification and Requirements
- Process for International registration to QC 080000 IECQ HSPM Technical Specification and Requirements

Course Packet Includes:

- QC 080000 IECQ HSPM Technical Specification [En] + Local Language Version
- Module 1, 2 and 3 presentations
- RoHS Directive 2011/65/EU
- Amended RoHS Directive 2012_50_EU
- Amended RoHS Directive 2012_51_EU
- WEEE Directive 2012/19/EU
- IECQ Rules of Procedures
 - IECQ 01 – Basic Rules
 - IECQ 03-1
 - IECQ 03-5
- QC 080000 IECQ HSPM-based list of fundamental assessment questions

Note: Workshop material and agenda are tentative and subject to change.



IECQ Hazardous Substance Process Management Training Workshop

Implementation Module material includes the following:

Module 2: Effectively Implementing the Technical Requirements of the IECQ HSPM QC 080000 Specification

- The Process Approach for implementing an QC 080000 IECQ HSPM HSF Management Systems
- Clause by clause review of Technical Requirements of IECQ HSPM QC 080000 Specification
- An In-depth understanding of the IECQ HSPM Implementation Process, including:
 - ✓ Roles and Responsibilities for the manufacturer's management team
 - ✓ Design/Develop documentation system requirements
 - ✓ Customer and Supplier documentation and implementation requirements
 - ✓ How the IECQ Rules of Procedure apply to evaluating compliance with QC 080000 IECQ HSPM
 - ✓ QC 080000 IECQ HSPM HSF Technical Specification Process Approval Guidance (IECQ 03-5)
 - ✓ Tips, suggestions, what to look for, how and why

Course Material Includes:

- Module 1 materials received on day 1
- Module 2 material received on day 2
 - Sample forms and check list
 - ✓ *Random Assessment*
 - ✓ *Self Declaration of Compliance*
 - ✓ *Banned Substance Material List*
 - ✓ *Certificate of Chemical Analysis*
 - ✓ *Corrective & Preventive Action Request Form*
 - ✓ *IECQ HSPM Requirements Matrix by Department*
 - ✓ *Nonconformance Report*
 - ✓ *Report on Banned or Restricted Substances*
 - ✓ *Shipping Inventory Record Form*
 - ✓ *Process Risk Assessment Record*

Note: Workshop material and agenda are tentative and subject to change.



IECQ Hazardous Substance Process Management Training Workshop

Lead Assessor Module material includes the following:

Module 3: 1st, 2nd and 3rd Party Assessments of QC 080000 IECQ HSPM

- The Process Approach for Management Systems
- QC 080000 IECQ HSPM Assessment Program (IECQ 03-5)
- IECQ Rules of Procedure for evaluating compliance with QC 080000 IECQ HSPM
- Overview of QC 080000 IECQ HSPM Assessment Process
- Roles and Responsibilities for the 1st, 2nd and 3rd Party Lead Assessors
- Conducting the Initial Documentation Review
- Completing the On-Site Verification Assessment
- Tips, suggestions, what to look for

Course Packet Includes:

- Module 1 material received on day 1
- Module 2 material received on day 2
- Module 3 material received on day 3
 - Sample forms and check list
 - Assessment Report
 - Audit Trail Form
 - Certificate of Chemical Analysis
 - IECQ HSPM Matrix by Department
 - Nonconformance Report
 - Process Implementation Planning Matrix
 - Self Declaration of Compliance
 - Stage-1 Document Review Report
 - Stage-1 Documentation Review Summary
 - Stage-2 Checklist for Organization Approval

Note: Workshop material and agenda are tentative and subject to change.

A workshop agenda is provided on the following pages.



IECQ Hazardous Substance Process Management Training Workshop

The following agenda serves as a guide for the course structure. Blocks of time may be allocated differently than you see here at instructors' discretion.

AGENDA Day one

9:00 AM	Workshop Assembly and Welcome
9:15 AM	Module 1: Understanding the QC 080000 IECQ HSPM
10:30 AM	Morning Break
10:45 AM	Continuation Module 1
12:00 NOON	Lunch
1:00 PM	Continuation Module 1
2:30 PM	Afternoon Break
2:45 PM	Continuation Module 1/Clause Exercise
4:45 PM	Question and Answer Period
5:00 PM	End of Day One

Day two

8:45 AM	Workshop Assembly, Questions/Comments from Day One
9:00 AM	Module 2: Implementation and Assessing to the QC 080000 IECQ HSPM
10:30 AM	Morning Break
10:45 AM	Continuation Module 2 and Introduction to Case Study/Identification of Implementation Teams
12:00 NOON	Lunch
1:00 PM	Module 2/Case Study
2:30 PM	Afternoon Break
2:45 PM	Question and Answer Period
3:00 PM	Final Exam
5:00 PM	End of Day Two

Day three

8:45 AM	Workshop Assembly, Questions/Comments from Day Two
9:00 AM	Module 3 1 st , 2 nd and 3 rd Party Assessments of QC 080000 IECQ HSPM
10:30 AM	Morning Break
10:45 AM	Continuation Module 3
12:00 NOON	Lunch
1:00 PM	Continuation Module 3
2:15 PM	Workshop Summary/Question and Answer Period/Evaluations
2:45 PM	Afternoon Break
3:00 PM	Final Exam
5:00 PM	End of Exam and Workshop